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	L.E.	L.E.	L.E.	L.E.	L.E.	L.E.
R1			IDLER	IDLER	IDLER	IDLER
R2	ON	ON	ON(PART TIME/DEFAULT)	ON	OFF	OFF
R3	ON	ON	ON	ON	ON	ON
B1	ON	ON	ON	ON	ON	ON
R4	ON	ON	ON	ON	OFF	OFF
R5	ON	ON	ON	ON	OFF	OFF
B2	ON	ON	ON	ON	ON	ON

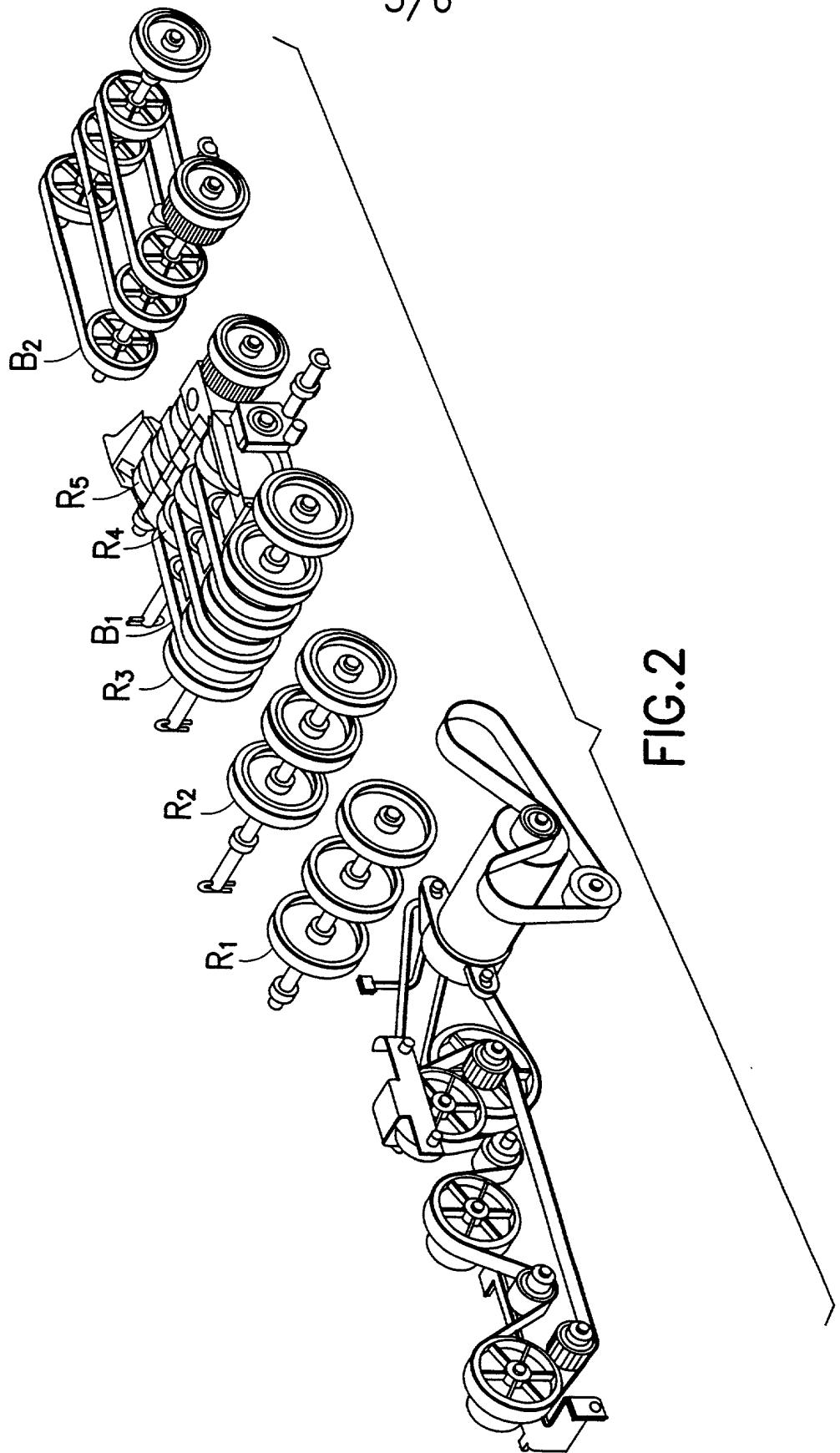
S1 - LONG CONTROL SENSOR R1 - IDLER ROLLERS
 S2 - STACK DONE SENSOR R2 - 1ST DRIVE ROLLERS
 S3 - INTAKE SENSOR R3 - 2ND DRIVE ROLLERS
 S4 - OUTPUT SENSOR R4 - 3RD DRIVE ROLLERS
 S5 - PRE-SEPARATION SENSOR R5 - TAKE AWAY ROLLERS

B1 - DRIVE BELTS
 B2 - DRIVE BELTS

L.E. = LEADING EDGE OF ENVELOPE

FIG. 1B

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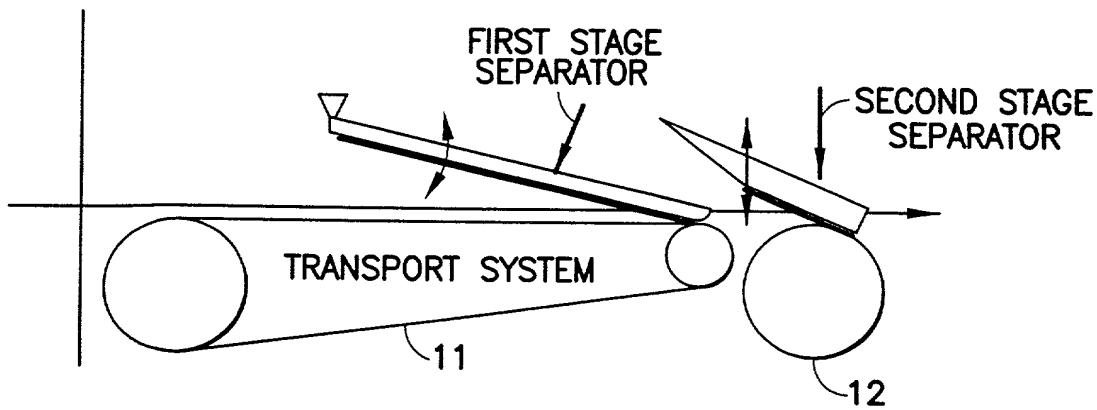


FIG.3

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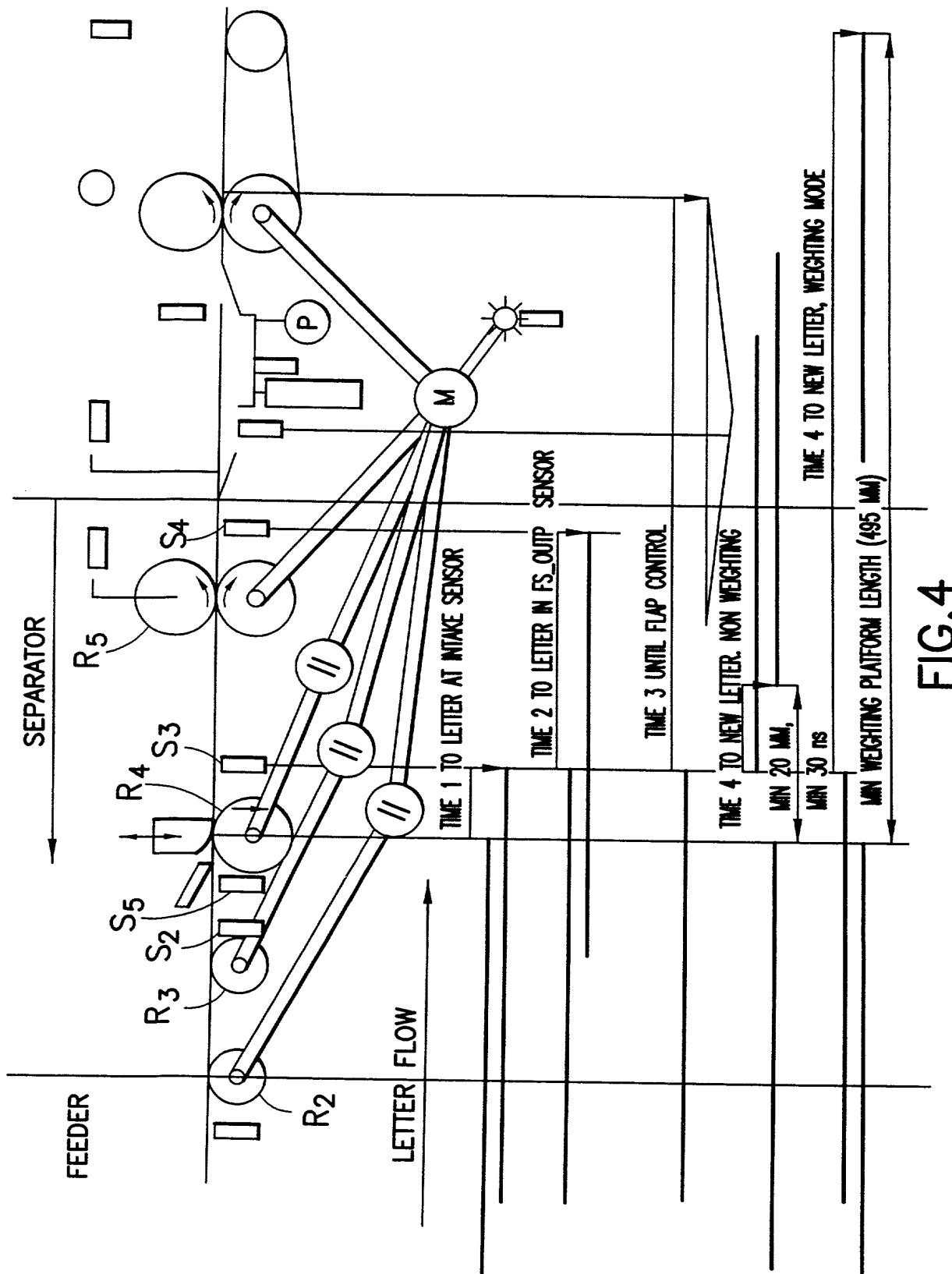


FIG. 4

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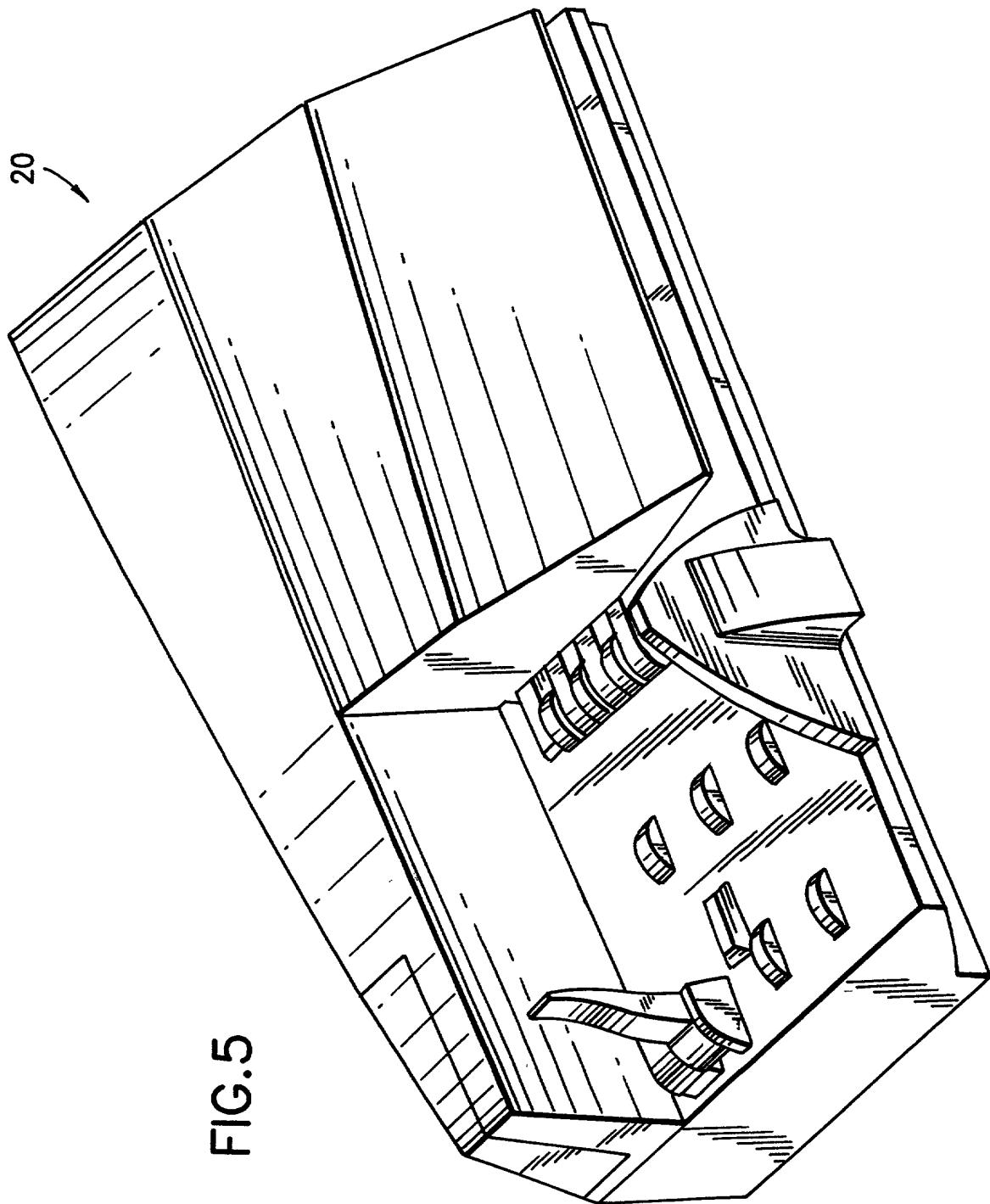


FIG.5